

Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1. (Currently Amended) A plastic surface printing method comprising:
providing a metallic hot-stamping tool with a plastic-coated outer stamping surface
using a heating device, preheating a work piece surface, of a plastic work piece, to be
printed; and
using the stamping surface to press a carrier foil against a surface of the work piece such
that a pigment layer is transferred from the carrier foil onto the work piece,
wherein the work piece surface to be printed is preheated to a temperature between 80°C
and 120°C,
wherein the stamping surface is heated to a temperature of between 140°C and 240°C,
and
wherein preheating the work piece surface comprises:
sensing a characteristic of the workpiece surface by means of a sensor, wherein
the characteristic is selected from the group consisting of color, roughness, and material type;
and
forwarding data indicative of the sensed characteristic to an evaluation device that
subsequently adjusts a heating power of the heating device based, at least in part, on the sensed
characteristic data.
- 2-3. (Canceled)
4. (Previously presented) The method according to Claim 1, wherein preheating the work
piece surface comprises locally heating the work piece surface to be printed, by means of an
infrared lamp or a fan heater.

5-6. (Canceled)

7. (Previously Presented) The method according to Claim 1, wherein the preheated work piece surface comprises a surface of a plastic toothbrush.

8. (Previously Presented) The method according to Claim 7, wherein the toothbrush surface consists of a thermoplastic plastic.

9. (Canceled)

10. (Previously Presented) The method according to Claim 1, wherein the hot-stamping tool is coated with a silicon layer.

11. (Previously Presented) The method according to Claim 10, wherein the silicone layer has a thickness between 1 and 4 mm.

12. (Previously Presented) The method according to Claim 11, wherein the silicone layer has a thickness between 2 and 3 mm.

13. (Previously Presented) The method according to Claim 1, wherein the stamping surface is preheated to a temperature between 200°C and 220°C.

14. (Currently Amended) A plastic surface printing method, the method comprising:
providing a metallic hot-stamping tool with a plastic-coated outer surface that forms a stamping surface;

preheating a work piece surface, of a plastic work piece, to be printed to a temperature between 80°C and 120°C;

heating the stamping surface to a temperature between 140°C and 240°C; and

using the heated stamping surface to press a carrier foil against a surface of the preheated work piece such that a pigment layer is transferred from the carrier foil onto the work piece,

wherein preheating the work piece surface comprises:

sensing a characteristic of the work piece surface, wherein the characteristic is selected from the group consisting of color, roughness, and material type, and

adapting a heating power of a work piece surface heater based, at least in part, on the sensed characteristic of the work piece.

15. (Canceled)

16. (Canceled)

17. (Previously Presented) The method according to Claim 14, wherein preheating the work piece surface comprises locally heating the work piece surface using an infrared lamp.

18. (Canceled)

19. (Previously Presented) The method according to Claim 14, wherein the hot-stamping tool is coated with a silicon layer that has a thickness between 2 and 3 mm.

20. (Previously Presented) The method according to Claim 14, comprising heating the stamping surface to a temperature between 200°C and 220°C.

21. (Currently Amended) A plastic surface printing method comprising:
providing a metallic hot-stamping tool with a plastic-coated outer stamping surface
using a heating device, preheating a work piece surface, of a plastic work piece, to be printed; and

using the stamping surface to press a carrier foil against a surface of the work piece such that a pigment layer is transferred from the carrier foil onto the work piece,

wherein the work piece surface to be printed is preheated to a temperature between 80°C and 120°C,

wherein the stamping surface is heated to a temperature of between 140°C and 240°C,
and

wherein preheating the work piece surface comprises:

sensing a characteristic of the workpiece surface by means of a sensor; and

forwarding data indicative of the sensed characteristic to an evaluation device that subsequently adjusts a heating power of the heating device based, at least in part, on the sensed characteristic data.